



Capillary Column — **Wax at 300°C**

# WHY

## USE SOLGEL-WAX™?

Several large trans national companies have adopted SOLGEL-WAX after extensive testing. Feedback has been:

“It is the most stable of polyethylene glycol phases we have ever used”

“I have injected water samples many thousands of times in the phase and retention time reproducibility is excellent. Times have not varied by more than 0.02 minutes for target compounds”

“The SOLGEL-WAX column is more robust than our usual column and consequently lasts longer”

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**If you want the most robust, hassle-free Wax Column on the market, use SOLGEL-WAX.**

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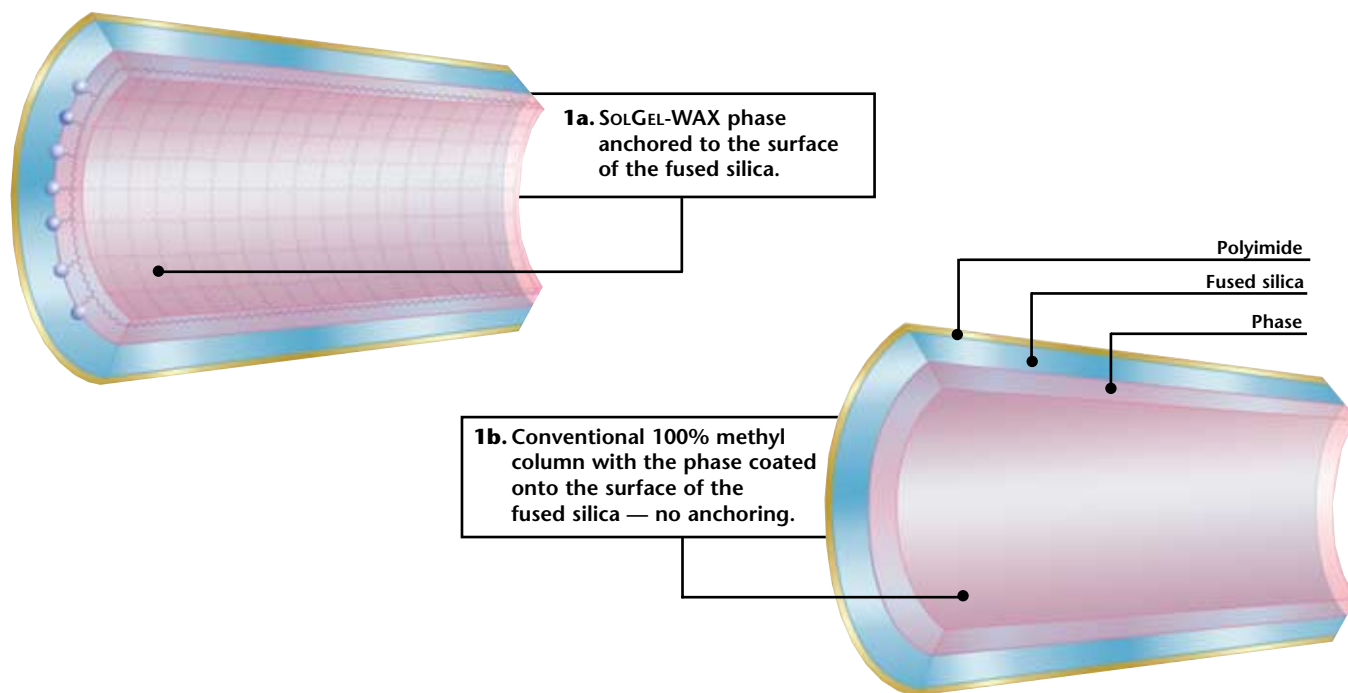
# WHAT

## IS SOLGEL-WAX?

SOLGEL-WAX is a bonded polyethylene glycol stationary phase. It is unique technology because the phase is encapsulated in synthetic glass (SOLGEL material) and the whole matrix is itself bonded to the surface of the fused silica. This process leads to a very inert high-temperature column. The SOLGEL-WAX column is represented

schematically in **Figure 1**. A conventional Wax column is coated onto the surface of the fused silica but does not contain the glass element which gives the column extra robustness and thermal stability.

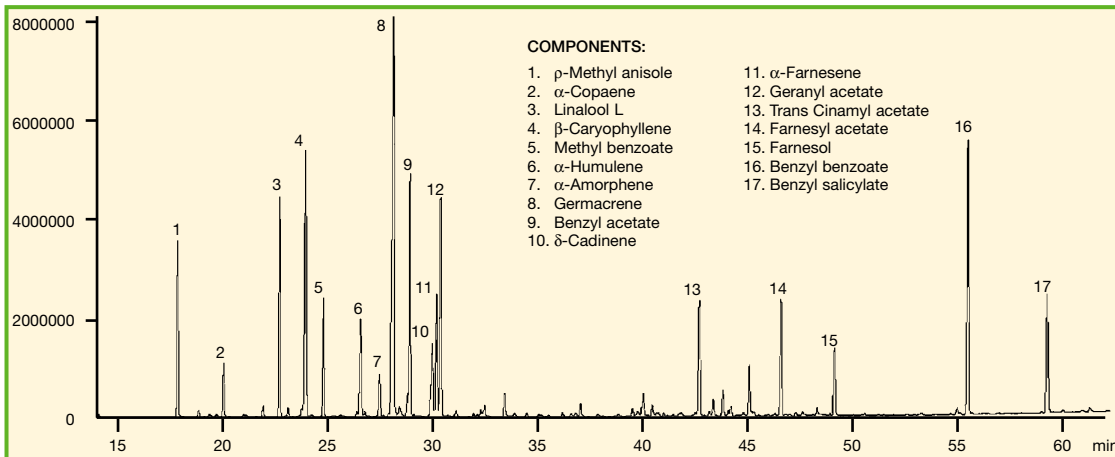
**Figure 1. Schematic representation of SOLGEL-WAX.**



**SOLGEL-WAX is the highest temperature polyethylene glycol column on the market.**

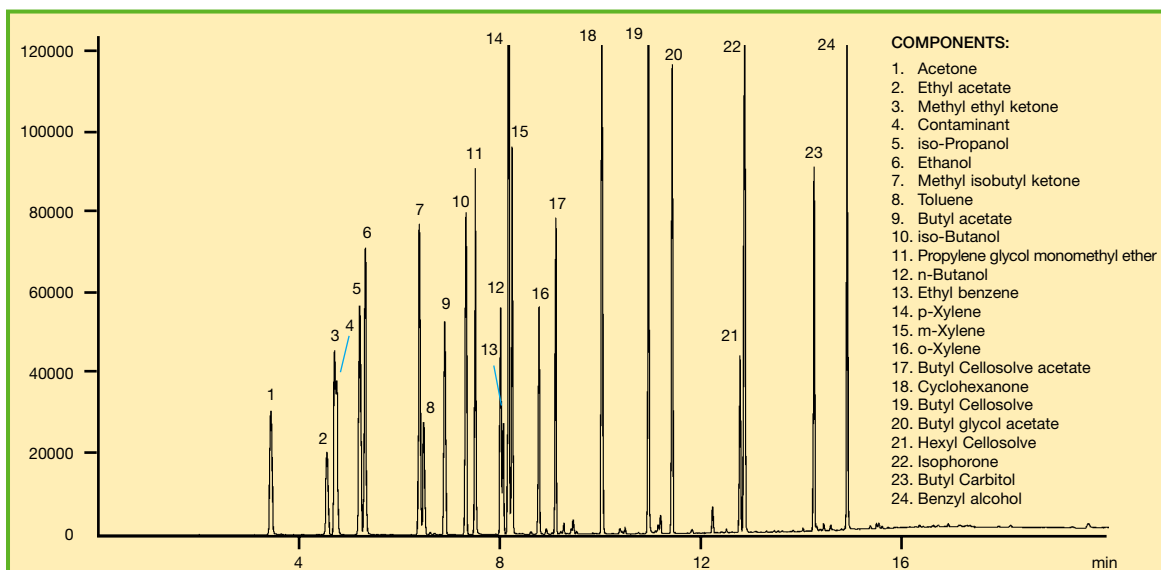
## Analysis of Ylang Ylang essential oil on SOLGEL-WAX

<b>Phase:</b>	<b>SOLGEL-WAX, 0.25µm film</b>	<b>Split Ratio:</b>	<b>120:1</b>
<b>Sample:</b>	<b>Ylang Ylang oil, neat</b>	<b>Injection Volume:</b>	<b>0.1µL</b>
<b>Column:</b>	<b>30m x 0.25mm ID</b>	<b>Injection Temp:</b>	<b>250°C</b>
<b>Initial Temp:</b>	<b>40°C, 2min</b>	<b>Autosampler:</b>	<b>No</b>
<b>Rate 1:</b>	<b>3°C/min to 250°C</b>	<b>Liner Type:</b>	<b>4mm ID Double Taper Liner</b>
<b>Final Temp:</b>	<b>250°C, 10min</b>	<b>Liner Part No:</b>	<b>092018</b>
<b>Detector Type:</b>	<b>MSD</b>	<b>Column Part No:</b>	<b>054796</b>
<b>Carrier Gas:</b>	<b>He, 25.7psi</b>	<b>ms-NoVent™ Part No:</b>	<b>113400</b>
<b>Carrier Gas Flow:</b>	<b>1.8mL/min</b>	<b>HP5973 Restrictor:</b>	<b>113409</b>
<b>Constant Flow:</b>	<b>On</b>	<b>Full Scan / SIM:</b>	<b>Full scan 45-450</b>
<b>Linear Velocity:</b>	<b>35cm/sec at 40°C</b>		
<b>Injection Mode:</b>	<b>Split</b>		



## Analysis of industrial solvents on SOLGEL-WAX

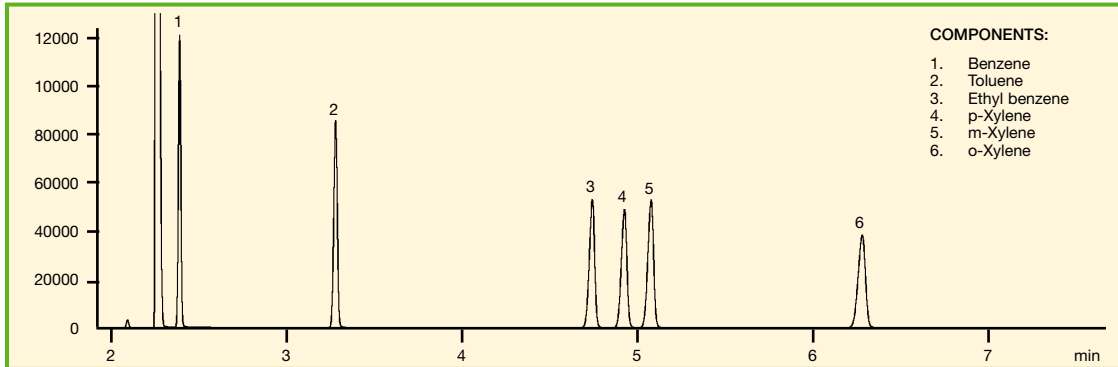
<b>Phase:</b>	<b>SOLGEL-WAX, 0.5µm film</b>	<b>Constant Flow:</b>	<b>On</b>
<b>Sample:</b>	<b>Industrial solvents mix, 25 to 50ng per component on column</b>	<b>Linear Velocity:</b>	<b>30cm/sec at 35°C</b>
<b>Column:</b>	<b>30m x 0.32mm ID</b>	<b>Injection Mode:</b>	<b>Split</b>
<b>Initial Temp:</b>	<b>35°C, 3min</b>	<b>Split Ratio:</b>	<b>83:1</b>
<b>Rate 1:</b>	<b>15°C/min</b>	<b>Injection Volume:</b>	<b>0.1µL</b>
<b>Final Temp:</b>	<b>230°C</b>	<b>Injection Temp:</b>	<b>240°C</b>
<b>Detector Type:</b>	<b>FID at 270°C</b>	<b>Autosampler:</b>	<b>0.5µL removable needle</b>
<b>Carrier Gas:</b>	<b>He, 8.4psi</b>	<b>Liner Type:</b>	<b>Single taper liner</b>
<b>Carrier Gas Flow:</b>	<b>1.84mL/min</b>	<b>Liner Part No:</b>	<b>092017</b>
		<b>Column Part No:</b>	<b>054797</b>



## Analysis of BTEX on SOLGEL-WAX

**Phase:** SOLGEL-WAX, 0.25µm film  
**BTEX:** 300ppm in methanol  
**Column:** 30m x 0.25mm ID  
**Initial Temp:** 60°C, 10min  
**Detector Type:** FID  
**Carrier Gas:** He, 17.3psi  
**Carrier Gas Flow:** 1.5mL/min  
**Constant Flow:** On  
**Linear Velocity:** 35cm/sec at 60°C

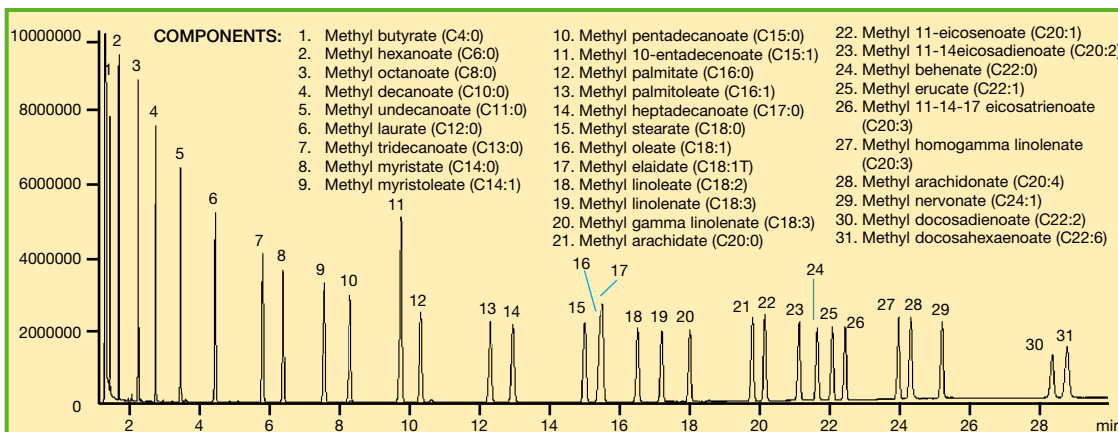
**Injection Mode:** Split  
**Split Ratio:** 100:1  
**Injection Volume:** 0.2µL  
**Injection Temp:** 250°C  
**Autosampler:** No  
**Liner Type:** 4mm ID double taper liner  
**Liner Part No:** 092018  
**Column Part No:** 054796



## Analysis of FAME on SOLGEL-WAX

**Phase:** SOLGEL-WAX, 0.25µm film  
**Sample:** 200ppm in dichloromethane  
**Column:** 30m x 0.25mm ID  
**Initial Temp:** 155°C  
**Rate 1:** 2°C/min to 180°C  
**Rate 2:** 4°C/min to 220°C  
**Final Temp:** 220°C, 5min  
**Detector Type:** MSD  
**Carrier Gas:** He, 35.3psi  
**Carrier Gas Flow:** 1.6mL/min  
**Constant Flow:** On  
**Linear Velocity:** 35cm/sec at 155°C

**Injection Mode:** Split  
**Split Ratio:** 80:1  
**Injection Volume:** 0.5µL  
**Injection Temp:** 250°C  
**Autosampler:** No  
**Liner Type:** 4mm ID double taper liner  
**Liner Part No:** 092018  
**Column Part No:** 054796  
**ms-NoVent™ Part No:** 113400  
**HP5973 Restrictor:** 113409  
**Full Scan / SIM:** Full scan 45-450



# WHY

## use a polyethylene glycol (WAX) phase?

The main mechanism of separation for WAX type columns is hydrogen bonding or dipole interactions. This is the ideal separation mechanism for a mixture of components containing alcohols, esters, aldehydes, ketones or

aromatics. For example, for essential oil analysis, a polyethylene glycol phase is preferred because of this. A non-polar polysiloxane phase, on the other hand, will separate components based on boiling points.

## Wax type phases are ideal for:

- Essential oils
- Unreacted latex monomers
- Food additives
- Industrial solvents
- Mixtures of aromatic hydrocarbons (e.g. BTEX)
- Fatty Acid Methyl Esters (FAMES)
- Mixtures of alcohols, esters, aldehydes & ketones

## ORDERING INFORMATION

Description	Part No.
30m x 0.25mm x 0.25µm SOLGEL-WAX™	<b>054796</b>
30m x 0.32mm x 0.5µm SOLGEL-WAX™	<b>054797</b>
60m x 0.25mm x 0.25µm SOLGEL-WAX™	<b>054791</b>
60m x 0.32mm x 0.5µm SOLGEL-WAX™	<b>054792</b>

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